## Final Document

on

Revised Classification

of

**Industrial Sectors** 

Under

Red, Orange, Green & White categories (2016)



Karnataka State Pollution Control Board
Bengaluru

# RE-CATEGORIZATION OF INDUSTRIES INTO RED, ORANGE, GREEN & WHITE List of RED Category Industries

#### PART-A

	Orgnl Sl.No	Industry Sector	W1	W2	w	A1	A2	A	Н	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30		30	20		20	10	60	R-R	<ul> <li>i. Such types of plants are having either one or combinations of pollution activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating, phosphating, painting, heat treatment etc.</li> <li>ii. Some of such plants may outsource some/all of the pollution activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.</li> </ul>
3.	34	Industries engaged in recycling/reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) Rules, 2008 - Items namely -Spent cleared metal catalyst containing copper, Spent cleared metal catalyst containing zinc,	30		30	20		20	10	60	R-R	All the three types of pollutants are expected.

4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	20	20		20	20	60	R-R	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA		 	20	5	25		62.5	R-R	i. Mainly air pollution. ii. DG sets consume the diesel @ 0.21litres/hr/KVA at full load. iii.Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.
6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	 	20	5	25	10	62.5	R-R	Mainly air pollution. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	 10	25		25	10	62.5	R-R	i.Mainly air pollution. Air pollution scores are normalized to 100.  ii.Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing, Grid Casting, Grid Pasting & Curing, Hydro-setting, parting & enveloping, Stacking, grouping & inter-cell welding, Formation.  iii. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit.  iv.All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz:  (a) Lead Oxide becomes airborne and there is Particulate Pollution (b)

											Fumes are generated and there is
											Gaseous Pollution
8.	62	Phosphate rock processing plant	30	30	20		20		62.5	R-R	i.The separation of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of beneficiation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is first sent to beneficiation units to separate sand and clay and to remove impurities. Steps used in beneficiation depend on the type of rock.  ii.The water & air pollution scores are
											normalized to 100.
9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]									1. Mainly air pollution. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the year operation.
			10	10	15	10	25		62.5	R-R	2 .In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be $=20 + 10 = 30$ , Normalized score will be 75. 3. In case of 'Waste to Energy Plants', water will be used for cooling and air score will be $= 30+10 = 40$ .
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H&TBM) rules, 2008 - Items namely -Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	30	25		25	10	65	R-R	All the three types of pollutants are expected.

	67	Processes involving chlorinated hydrocarbons	30		30	20		20	15	65	R-R	Chlorinated hydrocarbons are used in the manufacture of insecticides, pesticides and organo chloro pesticides. Effluents & emissions are toxic in nature.
12.	74	Sugar ( excluding Khandsari)	20	10	30	15	10	25	10	65	R-R	<ul><li>i.This industrial sector is the one among the '17 categories of Highly Pollution Industries'.</li><li>ii.Sugar mills generate all sorts of pollution problems.</li></ul>
	22	Fibre glass production and processing (excluding moulding)				20		20	20	67	R-R	i. The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to breathe at excessive levels.  ii. It is mainly air pollution & HW generating industry. The air pollution & HW scores are normalized to 100.  iii. In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities				20		20	20	67	R-R	i.This is the normalized score based on air pollution & HW generation.  ii.Various hazardous chemicals are used in the manufacturing process.  iii.These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminum compounds, Copper Chloride etc.  iv.These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to headaches,

15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) rules, 2008 - Items namely -Dismantlers Recycling Plants Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.				30	0	30	10	67	R-R	methemoglobinemia and kidney problems, skin problems, thyroid metal fume etc.  Mainly air pollution and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25		68.75	R-R	i.Water as well as air pollution due to use of boilers. ii.Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30		30	25		25		68.75	R-R	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper ( waste paper based without bleaching process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	R-R	Mainly water & air pollution . Water & air pollution scores are normalized to 100.

19.	13	Coke making, liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	R-R	It is a kind of petrochemical industry.
20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30		30	20		20	20	70	R-R	i.Explosives manufacture and use contribute some measure of hazardous waste to the environment.  ii.Nitroglycerin produces several toxic byproducts such as acids, caustics, and oil contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill.  iii.The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, lead, and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30		30	25		25	15	70	R-R	i.The process may cause considerable emission of volatile organic compounds (VOC). VOC contribute to the creation of ozone in the lower layers of the atmosphere (photochemical air pollution) and can present danger to health. ii.Dust and odour may also be a problem. iii.Washing of vessels will contribute waste-waters. iv.Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	R-R	Such types of industrial sectors generate all sorts of pollution. Inorganic Chemical manufacturing industries like Potassium Permanganate, Hydrocyanic Acid etc may also be considered under this category.

23.		Airports and Commercial Air Strips	20	10	30				10	75	R-R	<ul> <li>i. The Airports are generating mainly the waste-waters.</li> <li>ii. This is the water pollution normalized score for airports having discharge more than 100 KLD.</li> <li>iii. The airports / strips having discharge less than 100 KLD will have score of 50 and hence orange category.</li> <li>iv. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).</li> </ul>
24.		Asbestos and asbestos based industries				30		30	10	75	R-R	<ul><li>i.This is mainly air pollution industry.</li><li>ii.Final score is based on air pollution score only.</li><li>iii. Asbestos is carcinogenic and banned in many countries.</li></ul>
25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30		30				10	75	R-R	i. Standards prescribed for Inorganic Chemicals are adopted. ii. It is mainly water pollution industry having effluents which are toxic and not easily biodegradable. iii. Water pollution score normalized to 100 is undertaken. iv. The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives" is also merged under this industrial sector.
26.	7	Cement(including cement clinker grinding/Slag cement)	-	-	-	20	10	30	-	75	R-R	This is mainly air pollution industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30		30					75	R-R	<ul> <li>i. It is mainly water pollution industry having effluents which are toxic and not easily biodegradable.</li> <li>ii. Water pollution score normalized to 100 is undertaken.</li> </ul>

20	10	Chlorina fluorina harmina										It is mainly water pollution
28.	10	Chlorine, fluorine, bromine, iodine and their compounds										i. It is mainly water pollution industry having effluents which
		_	30		30					75	R-R	are toxic and not easily
												biodegradable. ii. Water pollution score normalized
												ii. Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates										i. This industrial sector is the one
2).	10	byes and bye- intermediates										among the '17 categories of Highly
			20		20	20	_	25	20	75	n n	Pollution Industries'.
			30		30	20	5	25	20	75	R-R	ii. Such types of industrial sectors
												generate all sorts
												of pollution.
30.	26	Health-care Establishment ( as										i. Mainly water pollution.
		defined in BMW Rules)										ii. The water pollution score is normalized to 100 &
												normalized to 100 & valid for Hospitals having total
												waste-water generation > 100
												KLD.
												iii. The hospitals with incinerator will
												be categorized as Red irrespective
			20	10	30					75	R-R	of the quantity of the waste-water
												generation.
												iv. The hospitals having
												total waste-water generation less than 100 KLD and without
												incinerator, the normalized water
												pollution score will be 50 and will
												be categorized as Orange
												category.

31.		Hotels/Resorts having overall waste-water generation @ 100 KLD and more.	20	10	30	15	15		75	R-R	<ul> <li>i. Mainly water pollution. Small boiler may be installed.</li> <li>ii. The water pollution score is normalized to 100 &amp; valid for Hotels having waste-water generation &gt;100 KLD.</li> <li>iii. The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 &amp; are categorized as Orange.</li> <li>iv. The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler &amp; no hazardous waste generation, the pollution score will be 20 &amp; are categorized as Green.</li> </ul>
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) rules, 2008 -Items namely -Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules, 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "SRI, Code word "Rakes".	30		30	25	25	20	75	R-R	All the three types of pollutants are generated.
33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under	30		30	25	25	20	75	R-R	All the three types of pollutants are expected.

34.	42	schedule iv of HW( M, H& TBM) rules, 2008 - Items namely -Integrated Recycling Plants -Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.  Manufacturing of glue and										Highly water pollution & obnoxious air
35.		gelatin  Mining and ore beneficiation	30	10	40	20	-	20	-	75	R-R	pollution.  Both air and water pollution. Score is
			30	10	40	15	5	20	-	75	R-R	normalized with air & water pollution.
36.	52	Nuclear power plant	10		10	30		30	15	75	R-R	i.Mainly air pollution due to incinerator. Others - cooling water.  ii.Air pollution score is normalized to 100.
37.		Pesticides (technical) (excluding formulation)	30		30	25		25	20	75	R-R	<ul><li>i. This industrial sector is the one among the '17 categories of Highly Pollution Industries'.</li><li>ii. Such types of industrial sectors generate all sorts of pollution.</li></ul>
38.	64	Photographic film and its chemicals	30		30					75	R-R	i.Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. ii.Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30				10	75	R-R	<ul> <li>i. Mainly water pollution industry . Water is used in the washing of locomotives, road transport vehicles during servicing.</li> <li>ii. This score is valid for those Centers having discharge more than 100 KLD.</li> <li>iii. Service Centers having waste-water generation &lt; 100 KLD, the normalized score will be =(100*20)/40=50.</li> </ul>
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15		15	20	75	R-R	In this sector all sorts of pollution are generated.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	R-R	<ul> <li>i. This industrial sector is the one among the '17 categories of Highly Pollution Industries'.</li> <li>ii. Chlor-alkali units are having different section like NaOH, Cl2, SBP etc which are having toxic effluents. Additionally, fuel consumption is also on higher-side.</li> </ul>
42.	70	Ship Breaking Industries	30		30	30		30	20	80	R-R	i. The ship-breaking industry creates numerous hazards for the
												coastal and marine environment.
												ii. Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed.
												iii. While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil

												is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.  iv. Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea.  v. Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.
43.		Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	R-R	<ul><li>i. Mainly water pollution &amp; hazardous waste generating.</li><li>ii. The water pollution &amp; HW generation scores are normalized to 100.</li></ul>
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/ paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30		30				20	83	R-R	Mainly water pollution & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	_	30	-	-	-	20	83	R-R	Mainly water pollution & hazardous waste generating industry.

												Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	R-R	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	R-R	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	R-R	<ul><li>i. This industrial sector is the one among the '17 categories of Highly Pollution Industries'.</li><li>ii. TPP generate all sorts of pollution problems.</li></ul>
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35					87.5	R-R	Mainly water pollution and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminum Smelter	30	10	40	20	10	30	20	90	R-R	<ul><li>i. This industrial sector is the one among the '17 categories of Highly Pollution Industries'.</li><li>ii. This sector is generating all sorts of pollution i.e. air, water and HW.</li></ul>
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	R-R	i. This industrial sector is the one among the '17 categories of Highly Pollution Industries'. ii. Integrated Copper smelters contain all pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	R-R	<ul><li>i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.</li><li>ii .Generates all sorts of pollution.</li></ul>
53.	37	1.Iron & Steel (involving processing from ore/ integrated	30	10	40	20	10	30	20	90	R-R	i. This industrial sector is the one among the '17categories of Highly

		steel plants) and or Sponge Iron										Pollution Industries'.
		units										
		2.Iron ore slag manufacturing units										ii. Such types of industrial sectors generate all sorts of pollution.
54.	61	Pulp & Paper ( waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	R-R	Waste paper based Pulp & Paper mills with bleaching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	R-R	<ul><li>i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.</li><li>ii. Integrated Zinc smelter generates all sorts of pollution problems.</li></ul>
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	R-R	<ul><li>i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.</li><li>ii. Such types of industrial sectors generate all sorts of pollution.</li></ul>
57.	59	Petrochemicals Manufacturing ( including processing of Emulsions of oil and water )	30	10	40	25	10	35	20	95	R-R	<ul><li>i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.</li><li>ii. Such types of industrial sectors generate all sorts of pollution.</li></ul>
												iii. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceutical (Bulk drug & Active Pharmaceutical Ingredients (API)) &/or R & D in Pharma sector including Bio Technology activity.	30	10	40	30	5	35	20	95	R-R	<ul><li>i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.</li><li>ii. Such types of industrial sectors generate all sorts of pollution.</li></ul>
59.	61	Pulp & Paper ( Large-Agro + wood) , Small Pulp & Paper ( agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	R-R	i. This industrial sector is the one among the '17categories of Highly Pollution Industries'.
												ii. Large /Small Agro based Pulp &

60.	15	Distillery (molasses / grain / yeast based) &/or Composting of Press mud, Bio-fertilizer and organic Nutrients using Spent Wash	30	10	40		 		100	R-R	Paper mills contribute all sorts of pollution problems.  iii. Man Made fibre industry (semi synthetic) and Rayon Grade Pulp Manufacturing may also be considered under this category.  Mainly water pollution industry. Final score is the normalized water pollution score.  Fenny manufacture may also be considered under this category.
61	76	Synthetic detergents and soaps(excluding formulation) with effluent quantity is more than 100KLD	30	10	40	15	 15		69	Orange in New CPCB List At SI.No-13	This category is appearing in CPCB main list under Orange category at SI.NO-13. In the remarks it is mentioned that the units having waste-water generation more than 100 KLD and accordingly normalized water pollution score will be 75 and be categorized as Red. Hence this activity with more than 100 KLD is included in the Red category.
62	3	Automobile servicing, repairing and painting with effluent quantity is more than 100KLD	30	10	40	- 1	 	15	91	Orange in New CPCB List At SI.No-18	This category is appearing in CPCB main list under Orange category at SI.NO-18. In the remarks it is mentioned that, the normal water & air pollution and recyclable waste oil generating. If the wastewater generation is more than 100 KLD and accordingly normalized water pollution score will be 75 and be categorized as Red Hence this activity with more than 100 KLD is included in the Red category.

63	8	Building and construction project more than 20,000 sq. m built up area painting with effluent quantity is more than 100KLD	20	10	30	15	5	20	10	60	Orange in New CPCB List At SI.No-21	This category is appearing in CPCB main list under Orange category at SI.NO-21. In the remarks mentioned that, After construction, it is mainly water pollution. If the discharge is more than 100 KLD, and accordingly normalized water pollution score will be 75 and be categorized as Red Hence this activity with more than 100 KLD is included in the Red category.
64	6	Ceramics and Refractories with coal consumption more than 12TPD	10		10	15	10	25	1	62.5	Orange in New CPCB List At SI.No-22	This category is appearing in CPCB main list under Orange category at SI.NO-22. In the remarks it is mentioned that, for the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red. Hence this activity with cal consumption more than 12 TPD is classified under <b>Red</b>
65	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol) with effluent quantity is more than 100KLD	30	10	40	20		20	15	75	Orange in New CPCB List At SI.No-27	This category is appearing in CPCB main list under Orange category at SI.NO-27.In the remarks mentioned that, for the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red. Hence this activity with more than 100 KLD is included in the Red category.
66	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	15	10	25	20	5	25	10	62.5	Orange in New CPCB List At SI.No-28	This category is appearing in CPCB main list under Orange category at SI.NO-28.In the remarks mentioned that  1. For lead, the normalized

		For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.  2. For Induction Furnace clubbed with AOD furnace-separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40=62.5 and is categorized as Red.									Oronas	air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.  2. For Induction Furnace clubbed with AOD furnace-separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. Hence this activity is included in the Red category also.
67	35	Industry or processes involving foundry operations (The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red)	15	10	25	20	5	25	10	62.5	Orange in – New CPCB List At SI.No-42	This category is appearing in CPCB main list under Orange category at SI.NO-42.In the remarks mentioned that, the units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red. Hence this activity is appearing both

												in Orange and Red
68	42	Manufacturing of Lead glass	12	10	22	25	5	30	10	62.5	Orange in New CPCB List At SI.No-45	This category is appearing in CPCB main list under Orange category at SI.NO-45.In the remarks mentioned that, in case of lead glass, the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red. Hence it is appearing both at <b>Orange and Red</b>
69	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products with effluent quantity is more than 100KLD	15	10	25					62.5	Orange in New CPCB List At SI.No-53	This category is appearing in CPCB main list under Orange category at SI.NO-45.In the remarks mentioned that, for the units having waste-water generation > 100 KLD the, normalized score would be 62.5 and categorized as Red. Red. Hence this activity with more than 100 KLD is included in the Red category.
70	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils with effluent quantity is more than 100KLD	15	10	25	15	10	25	-1	62.5	Orange in New CPCB List At SI.No-71	This category is appearing in CPCB main list under Orange category at SI.NO-71. In the remarks mentioned that, if the waste-water generation is more than 100 KLD, the unit shall be classified as Red.Hence this activity with more than 100 KLD is included in the Red category.
71	57	Parboiled Rice Mills with effluent quantity is more than 100KLD and /or fuel consumption more than 12TPD	15	10	35	20	5	25	-	60	Orange in New CPCB List At SI.No-79	This category is appearing in CPCB main list under Orange category at SI.NO-45.In the remarks mentioned that, for units having waste-water generation > 100KLD or fuel consumption > 12 MTD or both, the unit shall be classified as Red.Hence it is appearing both in <b>Orange and Red</b>

						PAR	Т-В					
72	14	i) Common Effluent Treatment Plant, ii)Common Hazardous Waste TSDF/captive Secure land fill(SLF) iii) Common Hazardous Waste Incineration facility/captive incineration facility/captive incineration facility iv) CBMWTF, v) Solvent Recycling Acid recovery plant/Copper etchant/sludge (acid/ alkali etchant ) recovery vi) MSW processing facility(compositing, sanitary landfill sites/bio-methanization plant/waste to energy etc)	30	10	40	15	5	20	20	80	R-R	This Category generates all types of wastes. As per the provisions of the Rules it is kept under Red Category.
73	32	Industrial estates/ parks/ complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex	30	10	30	25	5	30	15	75	R-R	As per provisions of Rules, to be kept under Red category especially for safety and the nature of hazardous industries to be housed in these areas.
74	91	Printed circuit board manufacturing units	30	0	30	20	0	20	10	60	R-R	This sector generates all sorts of pollution problems.
75	105	Gold and Silver smithy (purification with acid, smelting operation and sulphuric acid polishing operation) (using More than 1 litre of Sulphuric Acid / Nitric Acid per month)	30		30	20		20	10	60	R-R	Such types of industrial sectors generate all sorts of pollution.
76	108	Rare Earth and Nuclear Fuel Complex	30	10	40	20	5	25	20	85	R-R	All the three types of pollutants are generated.
77	114	Processing of marigold / pellets	30	10	40	15	5	15	0	60	R-R	This sector generates effluents and

		/ for extraction of essential oils (concentrate) from marigold.										emissions
78	117	Reclaimed rubber manufacturing including pyrolysis	20		20	25	5	30	10	60	R-R	This sector generates all sorts of pollution problems.
79	120	Soft drinks, aerated waters including pulp based(non-alcoholic beverages generating trade effluent >100KLD and / or fuel consumption > 12TPD	20	10	30	15	5	20		60	Boards List At SI.No-98 and CPCB list at SI.NO- 53	This category is appearing in Boards main list under Orange category at SI.NO-98 and CPCB list at SI.NO-53, In the remarks mentioned that , For units having waste-water generation > 100KLD or fuel consumption > 12 TPD or both, the unit shall be classified as Red. In the remarks it is mentioned that For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red. Hence it appearing at Red, Orange and Green
80		Printing of Currency notes & currency note paper manufacturing	30		30	20		20	10	60	R-R	Mainly water & air pollution . Water & air pollution scores are normalized to 100.
81	133	Software units generating wastewater more than 100KLD and DG set capacity more than 5MVA	20	10	30	15	5	20	1	60	R-R	Normal water pollution generation
82		STPs Established at Residential apartments, Commercial complex, Housing colony with wastewater generation more than 100KLD.	20	10	30	15	5	20	1	60	R-R	Normal water pollution

83	125	Research and Analytical laboratories involving use of chemicals listed in .MSIHC Rules/ animals.	20	10	30	15	5	20	15	65	R-R	Such types of industrial sectors generate all sorts of pollution.
84		Stand alone Production of Industrial inorganic gases namely:- A)Chemical gases: Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen sulphide, phosphine & etc B) Hydrocarbon gases: Methane, ethane, propane & etc	12	10	22	15	5	20	20	62	R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.

### **List of ORANGE Category Industries**

#### PART-A

Final Sl. No.	Orgnl S.No	Industry Sector	W1	W2	W	A1	A2	A	Н	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/coaches)				15		15	10	41.67	0-0	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. ( With ovens / furnaces)			20	15		15		43.75	0-0	
3.	10	Chanachur and ladoo from puffed and beaten rice( muri and shira) using husk fired oven			20	15		15		43.75	0-0	Normal water and air pollution.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	G-O	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing		0	15	20	0	20	0	43.75	G-O	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	<ol> <li>Food and food processing including fruits and vegetable processing</li> <li>Milk chilling center</li> </ol>			20	15		15		43.75	0-0	Normal water and air pollution.  Meat trimming and packing may also be considered under

												this category.
8.	40	Jute processing without dyeing	20		20	15		15		43.75	0-0	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	G-O	Waste-waters containing TDS and emissions of H2SO4 are generated.
10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20		20	15	1	15		43.75	0-0	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15		15	20	-	20		43.75	0-0	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20		20	15	1	15		43.75	0-0	Wash-water and PM emissions from boilers.
13.	76	Synthetic detergents and soaps(excluding formulation), units having generation of waste-water less than 100 KLD.	20		20	15		15		43.75	R-O	i. This is the score for units having generation of waste-water less than 100 KLD.  ii. The units having waste-water generation more than 100 KLD will become mainly water pollution and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15		15	20	-	20		43.75	0-0	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.

15.	14	Cotton spinning and weaving ( medium and large scale)		-1		15		37.5	10	47.5	0-0	Mainly air pollution industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.
16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)				20		20		50	0-0	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)		1		20	1	20	10	50	0-0	<ul><li>i.Normalized Air pollution score.</li><li>ii.Significant air pollution due to melting (emissions of SO2, PM).</li></ul>
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20		20	20		20	10	50	0-0	i. Normal water & air pollution and recyclable waste oil generating. ii.If the waste water generation is more than 100 KLD, it will become mainly water pollution and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20		20	15		15	15	50	0-0	
20.	7	Brickfields ( excluding fly ash brick manufacturing using lime process)				20		20		50	0-0	Significantly air pollution.
21.	8	Building and construction project more than 20,000 sq. m built up area	20		20	20		20		50	0-0	<ol> <li>In the pre-construction stage, it is mainly air pollution due to generation of dust (PM) emissions.</li> <li>After construction, it is mainly water pollution. If the</li> </ol>

22.	6	Ceramics and Refractories				20		20	 50	R-O	discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.  i.Mainly air pollution industre ii.This score is for the units having coal consumption < than 12 MT/day. iii.For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	 50	R-O	i. Wet washeries are mainly water pollution industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated.  ii. Water & pollution scores are jointly normalized to
		Dairy and dairy products ( small								0-0	100. Water and air pollution both.
24.	16	scale)	20		20	20		20	 50		-
25.	18	DG set of capacity >1MVA but < 5MVA			1	20	1	20	 50	0-0	Mainly air pollution . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletizing, grinding & pulverization				20		20	 50	R-O	Mainly air pollution industry. Final score is the normalized air pollution score.
27.	19	Fermentation industry including	20		20				 50	R-O	i.Mainly water pollution

		manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)								industry. This is the normalized water pollution score for units having discharge < 100 KLD. ii.For the units having discharge>100KLD,the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	 	 15	5	20	10	50	R-O	i.Mainly air pollution.  ii.This score is applicable to secondary production of ferrous & nonferrous metals(excluding lead) up-to1MT/hour production.  iii.For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.  iv. For Induction Furnace clubbed with AOD furnace separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The

												lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40=62.5 and is categorized as Red.
29.	26	<ol> <li>Fertilizer (granulation / formulation / blending only)</li> <li>Formulation of Pesticide, insecticide, &amp; fungicide</li> </ol>		-1	-1	20	-1-	20		50	0-0	Air pollution.
30.	27	Fish feed, poultry feed and cattle feed				20	-	20		50	0-0	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20		20					50	0-0	Mainly water pollution. WP score is normalized to 100.
32.	31	Forging of ferrous and non- ferrous metals ( using oil and gas fired furnaces)				20		20		50	0-0	Heating furnace. Mainly air pollution.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.				20		20		50	0-0	Mainly air pollution. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.				20		20		50	0-0	Mainly air pollution. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20		20	20	-	20	10	50	0-0	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)			-1-	20		20		50	0-0	Mainly air pollution and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants				20		20		50	R-O	Mainly air pollution. Air pollution score are normalized

												to 100.
		Hotels (< 3 star) or hotels/Resorts									0-0	Mainly water pollution. WP
38.	37	having > 20 rooms and less than 100 rooms. and waste-water generation less than 100 KLD and having a coal / oil fired boiler	20		20	20		20	-1	50	0-0	score is normalized to 100.
39.	38	Ice cream	20		20	20		20		50	0-0	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) rules, 2008 - Items namely -Paint and ink Sludge/residues			-	20	0	20	0	50	R-O	Mainly air pollution. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from	10	-	10	20	-	20	10	50	R-O	Mainly air pollution.

		galvanizing and die casting operations,,Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from										
42.	35	Industry or processes involving foundry operations									R-O	i.This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr.
			1	1	1	20	-	20	1	50		ii. The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr andthe normalized score willbe 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)				20		20		50	R-O	Mainly air pollution
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	-	20	20		20		50	0-0	Both air and water pollution are generated.

15	142	Manageria								1	D O	: Mainle air a alleria
45.	42	Manufacturing of glass	10		ŀ	20	1	20		50	R-O	i.Mainly air pollution melting at 1500°C and refining ii.In case of lead glass, the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	-1	12	20	1	20	-	50	0-0	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing .Mainly air pollution. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass				20		20		50	0-0	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air pollution.
48.	44	Manufacturing of mosquito repellent coil				20		20		50	0-0	Mainly air pollution. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25		25	15		15		50	R-O	i.Water and air pollution industry. Boiler is used for steam generation. ii.Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20		20	20		20		50	0-0	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)			1	20	-	20		50	0-0	<ol> <li>Mainly air pollution. Boiler as well as VOCs from use of adhesives.</li> <li>Without boiler, it will be a Green category industry.</li> </ol>
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air pollution project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20		20	15	5	20		50	R-O	is.Both air and water pollution. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD.  ii.For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20		20	20		20	10	50	0-0	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	G-0	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing( including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0		0	20		20	-	50	0-0	Mainly air pollution because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol ( IMFL) by blending, bottling of alcohol products	20		20					50	0-0	Mainly water pollution. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20		20	20		20		50	0-0	<ol> <li>Pigments, binders and solvents are used.</li> <li>Boiler is also used.</li> <li>Emissions of VOCs take place.</li> </ol>
59.	70	Printing press &/or Screen Printing	20	0	20	20	0	20	0	50	G-O	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20		20	20		20		50	0-0	Large quantities of wash-water and fugitive emissions are generated.

61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10		10	20		20		50	0-0	Mainly air pollution. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.
62.	67	Spray painting, paint baking, paint shipping				20		20	10	50	0-0	Mainly air pollution. Emissions of VOCs and HC are generated.
63.	72	<ol> <li>Steel and steel products using various furnaces like blast furnace/open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace/hot rolling reheated furnace</li> <li>Engineering Industries with Heat Treatment, Annealing, Quenching, Blackening, Spray Painting etc (Leaf Springs)</li> </ol>	10		10	20		20	10	50	R-O	i.Mainly air pollution. In the emissions, oxides of manganese, nickel etc. are also present. ii.Air pollution score isnormalized to 100.
64.	73	Stone crushers &/or m-Sand				20		20		50	R-O	Mainly air pollution. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20		20	20		20		50	R-O	Both air as well as water pollution. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	G-O	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing ( with boiler)				20		20		50	0-0	Polystyrene is heated. Mainly air pollution with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20		20	20		20		50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing ( dry process only)				20		20	10	50	0-0	Mainly air pollution because of ovens, shot-blasting etc.

70.	73	<ol> <li>Automobile Tyre &amp; tube / Rubber Tubes manufacture and cycle Tubes (excluding baby boiler)</li> <li>Tyres and tubes vulcanization/ hot retreating</li> </ol>	10		10	20		20		50	0-0	Mainly air pollution . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20		20	15	5	20	10	50	R-O	iAll sorts of pollution are generated. ii.This score is valid for plants having wastewater generation < 100 KLD. iii. If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.
72.	74	Wire drawing and wire netting	20		20					50	0-0	Mainly water pollution. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30		30	15		15	10	55	0-0	Water and air pollution both.
74.	50	Pharmaceutical formulation	20	-	20	20	-	20	15	55	0-0	<ul><li>i.All sorts of pollution are generated.</li><li>ii.R&amp;D activities are to be shifted to Red category.</li></ul>
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Natural Latex processing and/or Synthetic rubber manufacturing excluding molding	20		20	20	-1	20	15	55	R-O	i.Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. ii.Process is similar to a

										part of Petrochemical plants.
77.	9	Cashew nut processing	25	 25	20	 20		56	0-0	Normal water and air pollution.
78.	12	Coffee seed processing and /or Manufacture of instant Coffee / Tea manufacturing	25	 25	20	 20		56	0-0	Normal water & air pollution industry.
79.	57	Parboiled Rice Mills							R-O	i.Rice Mills are generating both air and water pollution. Wastewaters are having high strength in respect of BOD.
			25	 25	20	 20		56		ii.This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD.
										iii. For units having wastewater generation > 100KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing		 	20	 20	15	58	0-0	i.Raw material is polyurethane, latex etc. ii. Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. iii. Outdated raw materials and spoiled slots are

												discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW( M, H& TBM) rules, 2008 - Items namely -Used Oil - As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air pollution and hazardous waste generating industry. Air pollution & HW scores are normalized to 100
82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW (M, H& TBM) rules, 2008 - Items namely -Waste OilAs per specifications prescribed from time to time.				20	0	20	15	58.33	R-O	Mainly air pollution and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)				20		20	15	58.33	0-0	Mainly air pollution & tar (HW) generating. SO2, CO, NOx are generated. Tar is the byproduct and utilized by other industries in co-processing.
84	1	Airports and Commercial Air Strips with effluent quantity is less than 100KLD		10		20		20	15	58.33	O-O New CPCB ListAt SI.No-23- Red	This category is appearing in CPCB main list under red category at SI.NO-23. In the remarks it is mentioned that, for units having waste-water generation <100KLD or fuel consumption < 12 MTD or both, the unit shall be classified as Orange. Accordingly this category is appearing both in RED and ORANGE
85	26	Health-care Establishment ( as defined in BMW Rules) with		10	10	20	5	25	10	50	O-O New	The hospitals having total waste water generation

		effluent quantity is less than 100KLD and without incinerator										less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and shall be categorized as Orange category. Accordingly this category is appearing both in RED and ORANGE
86	54	Manufacturing of pasted veneers using Coal / Wood fired boiler	15	10	25	10	5	15	15	55	List	The units having coal fired boilers shall be categorized as Orange. Accordingly this category is appearing both in RED and ORANGE
87	69	Tea processing ( with boiler)		1		15	1	15		37.5	CI No 63	Without boiler it is in Green. With boiler, it is an orange category industry. Accordingly this category is appearing both in ORANGE and green
				PA	RT-I	<u>3</u>						
88	63	Cement bulk storage attached with bagging plant/bulk supply in tankers	12	-	12	20	5	25	-	37	0-0	Mainly air pollution, AP is Score is Normalized to 100
89	85	Pulping units(including fermenting coffee beans)	25		25	15		15		40	0-0	Mainly water pollution and WP score is normalized 100
90	95	CNS Shell oil manufacture (cashew or other similar shell)	20	0	20	10	5	15	0	44	0-0	Mainly water pollution and WP score is normalized 100
91	99	Manufacturing of Fluorescent tubular lamps/LED/CFL	30	-	30	15		15	10	55	0-0	Both air and water pollution are generated.
92	109	<ol> <li>Helmet Manufacturing.</li> <li>Fiber glass moulding, Fiber Glass reinforced plastic with spray painting</li> </ol>	12		12	20	-	20	15	47	0-0	Both air and water pollution are generated.

		,										
93	112	Winery	20	0	20	20		20	0	50	0-0	Mainly water pollution and WP score is normalized 100
94	77	Manufacture of Chocolate, cocoa, mass etc., (Other than confectioneries)	20	0	20	20	I	20	0	50	0-0	Mainly water pollution and WP score is normalized 100
95	78	Desiccated coconut manufacturing	20	0	20	20		20	0	50	0-0	Mainly water pollution and WP score is normalized 100
96	105	Gold and Silver smithy (purification with acid, smelting operation and sulphuric acid polishing operation) (using Less than 1 litre of Sulphuric Acid / Nitric Acid per month)	10	1	10	20	1	20	10	50	R-O	Such types of industrial sectors generate all sorts of pollution.
97		Power generation plant "Waste to Energy Plant"	20		20	1	20	20		50	R-O	3. In case of 'Waste to Energy Plants', water will be used for cooling and air score will be - 30+10 = 40.
98	17	Cardboard or corrugated box and paper products using Boilers (excluding paper or pulp manufacturing)	20		20		20	20		50	0-0	water will be used for boiler and process and air score will be - $30+10=40$ .
99		Software units generating wastewater 11KLD to 100KLD and DG set capacity more than 1MVA to 5MVA	20		20		20	20		50	0-0	Normal water pollution generation
100		STPs Established at Residential apartments, Commeri Such types of industrial sectors generate all sorts of pollution.cal complex, Housing colony with wastewater generation less than 100KLD.	20		20	1	20	20		50	0-0	Normal water pollution
101		1.Repairing, cleaning, degreasing, painting and leak proof testing of L.P.G. cylinders and manufacture of cylinders caps for L.P.G. cylinders 2.LPG Bottling (With and /or Without Painting)	10		10	1	5	5	15	30	0-0	Normal water & Air pollution

## List of GREEN Category Industries <a href="PART-A">PART-A</a>

Final Sl. No.	Orgnl S.No	<b>Industry Sector</b>	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	2	Aluminum utensils from aluminum circles by pressing only (dry mechanical operation)				10		10		25	G-G	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10		10					25	G-G	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery / confectionery / sweets products (with production capacity <1tpd (with gas or electrical oven)	10		10					25	G-G	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10		10					25	O-G	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes				10		10		25	G-G	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	<ol> <li>Pulverizing Activity</li> <li>Shell grit and shell grit powder</li> <li>Blending of melamine resins</li> <li>different powder, additives by</li> </ol>				10		10		25	G-G	Minor air pollution due to some fugitive PM emissions from

		physical mixing								pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)		 	10	 10		25	G-G	Minor air pollution due to some fugitive PM emissions from buffing operations.
8.	16	Candy	10	 10	10	 10	1	25	G-G	Small quantities of waste-water and minor PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)		 	10	 10		25	G-G	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.		 	10	 10	-	25	G-G	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)		 	10	 10		25	G-G	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)		 	10	 10		25	G-G	Minor air pollution due to some fugitive PM emissions.

13.	11	Chilling plant, cold storage and ice making		 	10	 10	 25	O-G	Cooling water recirculation only.
14.	13	Coke briquetting ( sun drying)	1	 	10	 10	 25	O-G	Mainly air pollution industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)		 	10	 10	 25	G-G	Minor PM emissions from spinning process.
16.	17	Dal Mills		 	10	10	 25	O-G	Some fugitive emissions of PM.
17.	29	Decoration of ceramic cups and plates by electric furnace		 	10	 10	 25	G-G	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes		 	10	10	 25	O-G	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk		 	10	 10	 25	O-G	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	1	 	10	 10	 25	G-G	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln		 	10	 10	 25	G-G	Minor fugitive emissions only.

22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.		 	10	 10	 25	O-G	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/nitric acid per month)		 	10	 10	 25	G-G	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe, induction hardening, ionization beam, gas carburizing etc.	10	 10	10	 10	 25	O-G	<ul><li>i. Cooling waters and minor heat fumes.</li><li>ii. Finalization of categorization subject to field verification.</li></ul>
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)		 	10	 10	 25	G-G	Minor fumes due to application of poly-urethane
26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)		 	10	 10	 25	G-G	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)		 	10	 10	 25	G-G	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying		 	10	 10	 25	G-G	1.Minor fumes due to application of gums/adhesives/ pastes etc. 2. This score is valid only for gas

									fired boiler.  3.The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	 10		 	 25	G-G	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn		 	10	 10	 25	O-G	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling		 	10	 10	 25	G-G	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	 10	10	 10	 25	G-G	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery		 	10	 10	 25	G-G	Obnoxious odour containing H2S, CH4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)		 	10	 10	 25	G-G	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)		 	10	 10	 25	G-G	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood		 	10	 10	 25	O-G	Some fugitive emissions of PM are expected.
37.	72	Ready mix cement concrete		 	10	 10	 25	G-G	PM emissions.

38.	73	Reprocessing of waste cotton		 	10	 10	 25	G-G	PM emissions.
39.	60	Rice mill (Rice hullers only)&/or Rice mill less than 12TPD/ Roller Flour Mills with wet process		 	10	 10	 25	O-G	PM emissions are generated. Mainly air pollution. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	 10	10	 10	 25	O-G	Mainly air pollution. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)		 	10	 10	 25	G-G	Some PM emissions and obnoxious odour.
42.	63	Saw mills		 	10	 10	 25	O-G	Mainly air pollution. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	 10		 	 25	G-G	Small quantities of waste-water are generated.
44.	80	Spice grinding (20 HP motor)		 	10	 10	 25	G-G	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (20 hp motor)		 	10	 10	 25	O-G	Mainly air pollution. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting		 	10	 10	 25	G-G	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	 10		 	 25	G-G	Washing waters are generated.

		Tyres and tube retreading				10	 10		25		Due to
		(without boilers)									applications of
48.	86									$\mathbf{C}$	binding gum / adhesives /
46.	80									G-G	cement, some
											obnoxious fumes
											may generate.
		Chilling plant and ice making	12	<del> </del>	12		 <b>-</b>		30		Cooling water and
		without using ammonia	12		12				30		brine water
49.	22	without using unimonia								G-G	circuits. Spillages /
											blow down may
											take place
		CO2 recovery	12		12		 		30		Normal water
50.	26	•								G-G	pollution from
											scrubbing action
51.	32	Distilled water ( without boiler)	12		12		 	-	30	G-G	TDS as distillation
<i>J</i> 1.	32	with electricity as source of heat								<b>G-G</b>	residues
		The Hotels/Resorts having	12		12		 		30		This score is valid
		more than 20 rooms and									for hotels
		waste-water generation less than									having overall
		10 KLD and having no-boiler									waste-water
		& no hazardous waste									generation less
		generation									than 10 KLD.
											waste-water
50	4.5									G G	generation and
52.	45									G-G	having no-boiler
											& no hazardous
											waste generation,
											the pollution score
											will be 20 & are
											categorized as
											Green.
											Accordingly this
	1							1			category is

53.	Manufacturing of optical lenses (using electrical furnace)  Mineralized water	12	 12		 	 30	G-G G-G	appearing both in RED,ORANGE & GREEN Small quantities of waste-waters containing TDS, SS are generated. RO Rejects.
55.	Tamarind powder manufacturing	12	 12	15	 15	33.75	O-G	i. Dried tamarind fruits -cleaned and after soaking them in water they are boiled in steam jacketed kettle for about 40-45 minutes. Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. ii.Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.

56.	15	Cutting, sizing and polishing of marble and/or Granite stone.							O-G	Mainly water pollution . Water pollution score is normalized to 100.
57.	22	Emery powder ( fine dust of sand) manufacturing	15	 15				 37.5	O-G	Air pollution. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities		 	15		15	 37.5	R-G	i.This is mainly air pollution activity. ii.This is the normalized score based on air pollution.
59.	48	Mineral stack yard / Railway sidings		 	15		15	 37.5	R-G	i.Mainly air pollution due to loading, unloading, storage and transportation of the minerals. Waste-water generation mainly during rains only.
60.	54	<ul><li>1.Oil and gas transportation pipeline.</li><li>1. Repairing, cleaning,</li></ul>		 	10	5	15	 37.5	R-G	i.Contains small gas based power plants up-to 5

		degreasing, painting and leak proof testing of L.P.G. cylinders and manufacture of cylinders caps for L.P.G. cylinders  2. LPG Bottling (With and /or Without Painting)						MWs. ii.Air pollution score is normalized to 100. iii.In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	 	 15	 15	 37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.
62.	84	Synthetic detergent formulation	 	 15	 15	 37.5	G-G	i.This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. ii.Small quantities of emissions are generated from mini boiler. iii.Air pollution score is normalized to 100.

63	69	Tea processing ( without boiler)	 		15		15		37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.
64	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	 10	10	-	5	5	10	25	O-G	Without boiler, it will be a Green category industry.
				PART	<u>-В</u>						
65	11	Block making for printing without foundry (excluding wooden block making)	 10	10	15		15		25	G-G	Normal water & air pollution
66	86	Coffee curing, roasting and grinding (industrial scale)	 10	10	15		15	10	35	G-G	Normal water & air pollution due to fugitive dust PM emission
67	88	Cotton ginning	 10	10	15		15	10	35	G-G	Normal water & air pollution due to fugitive dust PM emission
68	91	Dry distempers without kilns / furnace	 10	10	15		15	10	35	G-G	Normal water pollution & hazardous waste generation
69	95	Flori-cultures & Horticultures	 10	10	15		15	10	35	G-G	Normal water pollution.
70	96	Formulation of Bio-Pesticides	 10	10	15		15	10	35	G-G	Normal water &

		and herbicide									air pollution & hazardous waste generation
71	97	Formulation Organic Nutrient without the use of spent wash from distillery		10	10	15	 15	10	35	G-G	Normal water & air pollution & hazardous waste generation
72	98	Garment Stitching/ Stitching of shoe uppers/ Cotton knitting including Socks, Shoe lace/ Readymade leather garments		10	10	15	 15	10	35	G-G	Normal water pollution & hazardous waste generation.
73	104	Inter locking paving blocks/ Manual and wire cut bricks/ Mosaic tiles/ Roofing tiles, ridges, decorative tiles/ Stone ware pipes/ Terra-cotta		10	10	15	 15	10	35	G-G	Normal water pollution & hazardous waste generation
74	105	Jaggery manufacturing		10	10	15	 15	10	35	G-G	Normal water pollution
75	106	Kalyanamantapams & Community Halls (for DG Sets)		10	10	15	 15	10	35	G-G	Normal water & air pollution
76	111	Manufacturing of veneer only/ Press Board Manufacturing		10	10	15	 15	10	35	G-G	Normal water pollution & air pollution
77	113	Manufacture of Motor & Pumps without foundry (industrial scale)-		10	10	15	 15	10	35	G-G	Normal water pollution & hazardous waste generation
78	116	Panel Board, Switches without electroplating/ Control panel equipment and power devices manufacturing/	-	10	10	15	 15	10	35	G-G	Normal water pollution & hazardous waste generation
79	118	Plastic sack bags, woven sack		10	10	15	 15	10	35	G-G	Normal water

		with HDPE, LDPE, Polythene bags (without recycling plastic)/ Plastic units covered under Plastic Rules, 2016/ PVC pipes, HDPE pipes etc., by extrusion									pollution & hazardous waste generation
80	122	RCC Railway Sleepers	 10	10	15		15	10	35	G-G	Normal water & Air pollution & hazardous waste generation
81	125	Research laboratories not involving chemicals/animals	 10	10	15	1	15	10	35	G-G	Normal water pollution & hazardous waste generation
82	131	Snuff manufacturing, Beedi manufacturing, chewing tobacco	 10	10	15		15	10	35	G-G	Normal water & air pollution and dust fugitive emissions
83	132	Soft drinks, aerated waters excluding pulp based	 10	10	15		15	10	35	G-G	Normal water pollution generating
84	133	Software units generating wastewater less than 10 KLD and DG set capacity upto 1MVA	 10	10	15		15	10	35	G-G	Normal water pollution generation
85	139	Transformer assembly unit (industrial scale)	 10	10	15	-	15	10	35	G-G	Normal water ,Air hazardous waste pollution
86	140	Tread rubber including pre-cured rubber	 10	10	15		15	10	35	G-G	Normal water pollution
87	141	Umbrellas Assembly, rain coat stitching, tarpaulin stitching	 10	10	15		15	10	35	G-G	Normal water pollution
88	147	Power press	 10	10	15		15	10	35	G-G	Normal water pollution, because

											of ink and colored
											dye
89	152	Amusement Theme Park	_	10	10	15	 15	10	35	G-G	Normal water and
	102			10				10		0.0	Air pollution
90	158	Polyurethane foam extrusion as	_	10	10	15	 15	10	35	G-G	Normal water and
	130	an allied activity		10	10	13	10	10		0.0	Air pollution
		Manufacture of Adhesives and									Normal water and
91	159	adhesive tapes &/or Label	_	10	10	15	 15	10	35	G-G	Air, hazardous
		manufacturing									waste pollution
92	160	Shot blasting operation	_	10	10	15	 15	10	35	G-G	Normal water and
92	100		_	10	10	13	 13	10	33	6-6	Air pollution
93	164	Manufacturing of nuts and bolts		10	10	1.5	15	10	35	C C	Normal water and
93	104	with cold forging	-	10	10	15	 15	10	33	G-G	Air pollution
		Expelling oil from cotton seeds									Normal water and
94	165	and removing soap from the oil	-	10	10	15	 15	10	35	G-G	Air pollution and
											foul smell
		Shell Moulding without									Normal Air
0.7	1	generating waste water		10	4.0			4.0	2.7	~ ~	pollution and
95	166		-	10	10	15	 15	10	35	G-G	hazardous waste
											generation
		Manufacturing of insulated									Mainly air
		conductors including wire									pollution and
96	167	drawing without generation of	-	10	10	15	 15	10	35	G-G	hazardous waste
		trade effluents									generation.
											generation.
		Activity of Powder Coating on									Normal Air and
97	168	surface of the furniture ( 3 in 1	_	10	10	15	 15	10	35	G-G	Hazardous waste
	100	chemical solution) without		10	10	13	13	10	33	0-0	pollution
		generating trade effluents									
	105	Automobile Tyre &		10	10	1 -	1.5	10	2.7	D ~	Normal water
98	107	Tubes/rubber tubes only	-	10	10	15	 15	10	35	R-G	and Air pollution
		moulding/& or Manufacture of									

		Silicon Rubber Mouldings										
99	111	Foundry sand reclamation unit/ Foundry sand processing and/or resin coating of sand	-					15		37	R-G	Normal Air and Hazardous waste pollution
100	113	Activated carbon	10	5	15			5		33	R-G	Normal Air pollution
101		Infrastructure development projects including apartments/commercial complex < 20,000 sq.m		10	10				10	33	O-G	Mainly water pollution generation
102	79	Townships and Residential Area development Projects covering an area>10 Acers		10	10				10	33	O-G	Mainly water pollution generation
103	88	Washing and drying of natural rubber		10	10				10	33	O-G	Normal water and Air pollution with PM emissions
104	90	Dal Mills, grams roasting, drying					15		37		G-G	Normal Air pollution with PM and dust pollution
105	102	Ice blocks manufacturing, cold storage & refrigeration rooms		10	10				10	33	G-G	Normal water and Air pollution
106	146	Ice cream (Without boilers / oven for pasteurization)		10	10				10	33	G-G	Normal water and Air pollution with PM emissions Without boilers / oven for pasteurization.
107	93	Aquaculture pond including prawn hatcheries	10		10	-			10	33	R-G	Normal water pollution with foul smell
108	93	Fiber glass molding, Fiber Glass	10		10	-			10	33	G-G	Normal water

		reinforced plastic										pollution and hazardous waste pollution
109	81	Refilling, Repacking and blending of chemicals (formulation of chemicals)	10		10	-	-		10	33	G-G	Normal water pollution and hazardous waste pollution
110	27	Diesel Generator sets (250 KVA to 1 MVA)	-					15		37	G-G	Normal Air pollution
111		Manufacturing of Cartoon box cover using ETP Pulp sludge (producing from paper & Pulp industries)	10		10	-			10	33		Normal water pollution
112	66	Fragrance, flavours essence etc. for food additives	10	-	10	15	-	15	-	25	O-G	Normal water & air pollution
113		STPs Established at Residential apartments, Commercial complex, Housing colony with wastewater generation less than 10KLD.	10		10	-			10	33	G-G	Normal water pollution
114.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (more than 25 MW)									G-G	Normal water pollution and hazardous waste pollution

## **List of WHITE Category Industries**

## PART-A

Final Sl.	Orgnl S.No	<b>Industry Sector</b>	W1	W2	W	A1	A2	A	Н	W+A+H	Revised category
1.	3	Assembly of air coolers /conditioners /repairing and servicing									G-W
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles									G-W
3.	7	Bailing (hydraulic press)of waste papers									G-W
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals									G-W
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)									G-W
6.	12	Blending and packing of tea									G-W
7.	14	Block making of printing without foundry (excluding wooden block making)									G-W
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)									G-W
9.	25	Compressed oxygen gas from crude liquid oxygen ( without use of any solvents									G-W

	1	1	П	1	1	1			T	
		and by maintaining pressure								
		& temperature only for								
		separation of other gases)								
10.	27	Cotton and woolen hosiers								
		making (Dry process only					 			G-W
		without any dying / washing								3 ,,,
		operation)								
11.	31	Diesel pump repairing and								
		servicing ( complete					 	_	<del></del>	G-W
		mechanical dry process)								
12.	33	Electric lamp (bulb) and								
		CFL manufacturing by					 			G-W
		assembling only								
13.	34	Electrical and electronic item								
		assembling (completely dry					 			G-W
		process)								
14.	23	Engineering and fabrication								
		units (dry process without								
		any heat treatment / metal					 			O-W
		surface finishing operations /								
		painting)								
15.	35	Flavoured betel nuts								
		production/ grinding (					 			G-W
		completely dry mechanical								G-W
		operations)								
16.	37	Fly ash bricks/ block					 			G-W
15	20	manufacturing								<b>3</b> 11
17.	38	Fountain pen manufacturing					 			G-W
		by assembling only								3 ,,
18.	39	Glass 51ydel51es and vilas					 			G-W
		making from glass tubes								3 ;;

		1	1	1	1			ı	,
19.	40	Glass putty and sealant (by				 	 		G-W
		mixing with machine only)							
20.	43	Ground nut decorticating				 	 		G-W
21.	44	Handloom/ carpet weaving							
		( without dying and				 	 		G-W
		bleaching operation)							
22.	48	Leather cutting and stitching							
		(more than 10 machine and				 	 		G-W
		using motor)							<b>3</b> ,,,
23.	51	Manufacturing of coir items							
25.	31					 	 		G-W
2.4	50	from coconut husks							
24.	52	Manufacturing of metal caps				 	 		G-W
2.5		containers etc							
25.	55	Manufacturing of shoe brush				 	 		G-W
2.5		and wire brush							
26.	57	Medical oxygen				 	 		G-W
27.	60	Organic and inorganic							
		nutrients (by physical				 	 		G-W
		mixing)							
28.	61	Organic manure (manual				 	 		G-W
		mixing)				 	 		
29.	63	Packing of powdered milk				 	 		G-W
30.	64	Paper pins and u clips				 	 		G-W
31.	58	Repairing of electric motors							
		and generators ( dry				 	 		O-W
		mechanical process)							
32.	74	Rope (plastic and cotton)				 	 		G-W
33.	76	Scientific and mathematical							
		instrument manufacturing				 	 		G-W
34.	78	Solar module non							
J <del>1</del> .	/ 0								G-W
		conventional energy				 	 		G-W
		apparatus manufacturing unit							

35	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	 			 	 	G-W
36	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	 			 	 	G-W
				PAR1	Г-В			
37	83	Agarbathi Manufacturing	 			 	 	G-W
38	84	Atta chakkies, chilly & masala powder, powdering of spices	 			 	 	G-W
39	85	Body building of wooden boats & trawlers	 			 	 	G-W
40	94	Fish net manufacturing without dyeing	 			 	 	G-W
41	100	Gutka Packing units	 			 	 	G-W
42	101	Hair sizing	 			 	 	G-W
43	108	Laboratory ware including glass blowing	 			 	 	G-W
44	109	Maize flakes and Maize grit manufacturing	 			 	 	G-W
45	114	Repairing of electric motors and generators and motor rewinding (industrial scale).  Repair and overhaul of industrial marine gas turbine, air craft engines on job work basis.	 			 	 	G-W

			1	1	ı	1	ı		Т	
46	115	Optical frames without electroplating						 		G-W
		Re-packing of finished								
47	123	products (Dry products)						 		G-W
48	128	Safety Match sticks						 		G-W
		Silk twisting (excluding								G-W
49	130	dyeing & de-gumming)						 		G-W
50	134	Sports Goods						 		G-W
51	155	Honey Processing						 		G-W
52	27	Diesel Generator sets (15								G-W
32	21	KVA to 250 KVA)	_					 		
53	117	Pickle manufacturing	-					 -		G-W
54	88	Import and storage of edible								R-W
34	00	oil only	_					 -		K-VV
		Broom Sticks manufacturing								
55	90	with artificial drying and						 		O-W
33	70	bleaching without generating	_					 		0-11
		trade effluents.								
57	143	Wax Candles (excluding	_					 		G-W
37	173	manufacturing of waxes)	_					 		
		a)Non-bedded HCE's								The water pollutionindex
		(clinics, dispensaries,								is<12.Hence,categorized
		clinical establishments,								under, White Category.
		Health camps, vaccination								However, since there is
58		centres, medical or surgical	-					 		bio medical waste
		camps, blood donation								generation, Authorization
		camps, forensic laboratories)								under Bio Medical
		b)HCEs less than 30 beds								07
										Waste Rules is required.

## Abstract of Final List of Board's Red, Orange, Green Categories of Industries fitted with the revised CPCB list

SI No.	Original Categorization of the Board's list	Total number of Industries in CPCB Lists	CPCR Classification	Total no of industries
	1	2	3	4
1	Red	71	13	84
2	Orange	87	14	101
3	Green	64	50	114
4	White	36	22	58